

I CLAIM:

1        1. An internal combustion engine arrangement comprising:  
2              a spark-ignited internal combustion engine;  
3              an exhaust line receiving exhaust gas from the internal combustion engine;  
4              an oxide gas absorber in the exhaust line including a support member; and an  
5              absorption layer on a surface of the support member having an enlarged surface area  
6              accessible to exhaust gas flowing through the exhaust line for reversible absorption at  
7              least one nitrogen oxide ( $\text{NO}_x$ ) and/or at least one oxide of sulfur ( $\text{SO}_x$ ); and,  
8              a control unit for controlling the temperature of the absorption layer by adjusting  
9              parameters of the exhaust gas so that the absorption layer can be heated to a temperature  
10             at which the layer is regenerated by desorbing absorbed  $\text{NO}_x$  or  $\text{SO}_x$ .

1        2. An internal combustion engine arrangement according to claim 1 wherein  
2              the support member is a metal support member.

1        3. An internal combustion engine arrangement according to claim 2 wherein  
2              the metal support member is a metal foil.

1        4. An internal combustion engine arrangement according to claim 2 wherein  
2              the metal support member is heatable by application of an electric current.

1        5. An internal combustion engine arrangement according to claim 2 wherein  
2              the metal support member has a wall thickness  $\leq 0.1$  mm.

1           6. An internal combustion engine arrangement according to claim 5 wherein  
2       the metal support member has a wall thickness  $\leq$  0.06 mm.

1           7. An internal combustion engine arrangement according to claim 1 wherein  
2       the support member contains a plurality of parallel passages having a closed cross-section  
3       through which exhaust gas can be passed and the absorption layer is on the inside surface  
4       of the passages.

1           8. An internal combustion engine arrangement according to claim 7 wherein  
2       at least some of the passages have a structure causing turbulent gas flow at least over a  
3       portion of the passage.

1           9. An internal combustion engine arrangement according to claim 8 wherein  
2       the structure causing the turbulent gas flow is at least one of: (a) a variation in cross-  
3       section; (b) a corrugation; and (c) a twisting or curvature of the passages.

1           10. An internal combustion engine arrangement according to claim 7 wherein  
2       the oxide gas absorber is subdivided into a plurality of segments.

1           11. An internal combustion engine arrangement according to claim 10 wherein  
2       the plurality of segments have at least one of: (a) different lengths; (b) different passage  
3       cross-sections; (c) different numbers of passages; and (d) spacing between segments of at  
4       least 50 cm.

1        12. An internal combustion engine arrangement according to claim 1 wherein  
2        the enlarged surface area provides an area of at least 20 m<sup>2</sup> accessible to the exhaust gas  
3        per gram of the absorption layer.

1        13. An internal combustion engine arrangement according to claim 12 wherein  
2        the enlarged surface area provides an area of at least 40 m<sup>2</sup> accessible to the exhaust gas  
3        per gram of the absorption layer.

1        14. An internal combustion engine arrangement according to claim 13 wherein  
2        the enlarged surface area provides an area of at least 100 m<sup>2</sup> accessible to the exhaust gas  
3        per gram of the absorption layer.

1        15. An internal combustion engine arrangement according to claim 1 wherein  
2        the absorption layer contains an aluminum oxide.

1        16. An internal combustion engine arrangement according to claim 15 wherein  
2        the absorption layer contains gamma aluminum oxide.

1        17. An internal combustion engine arrangement to claim 1 wherein the  
2        absorption layer contains an element selected from the group consisting of alkali metals,  
3        alkaline-earth metals, rare earths, lanthanum, titanium, copper and manganese..

1        18. An internal combustion engine arrangement according to claim 1 wherein  
2        the absorption layer contains at least one of the elements barium, sodium and potassium.

1        19. An internal combustion engine arrangement according to claim 1 wherein  
2        the absorption layer absorbs NO<sub>x</sub> and/or SO<sub>x</sub> from an exhaust gas with an excess of  
3        oxygen during lean operation of the internal combustion engine.

1        20. An internal combustion engine arrangement according to claim 1 wherein  
2        the absorption layer releases NO<sub>x</sub> and/or SO<sub>x</sub> in a reducing atmosphere and/or at low  
3        oxygen concentration in the exhaust gas.

1        21. An internal combustion engine arrangement according to either of claim  
2        19 or claim 20 including an oxygen concentration determining means for determining a  
3        value representing the oxygen concentration in the exhaust gas and supplying a signal  
4        representing the oxygen concentration as an input signal to the control unit, and wherein  
5        the control unit uses the oxygen concentration signal to control charging or discharging of  
6        the absorber.

1        22. An internal combustion engine arrangement according to claim 1 wherein  
2        the absorption layer desorbs NO<sub>x</sub> and SO<sub>x</sub> at an elevated temperature.

1        23. An internal combustion engine arrangement according to claim 22  
2        including a temperature determining means for determining a value representing the  
3        temperature of at least one of: (a) the exhaust gas; (b) the absorption layer; and  
4        (c) the support member; and supplying a signal corresponding to that value as an input  
5        signal to the control unit for control of charging or discharging of the absorber.

1        24. An internal combustion engine arrangement according to claim 23  
2        wherein the control unit receives signals representing both the oxygen concentration in  
3        the exhaust gas and the temperature of the exhaust gas as input signals.

1        25. An internal combustion engine arrangement according to claim 1 wherein  
2        the support member is a ceramic member and the absorption layer has a thickness of at  
3        least 50 microns.

1        26. An internal combustion engine arrangement according to claim 1 wherein  
2        the support member is a metal member and the absorption layer has a thickness of at least  
3        25 microns.

4        27. An internal combustion engine arrangement according to claim 1 wherein  
5        the absorption layer is applied as a wash coat.

1        28. An internal combustion engine arrangement according to claim 1 wherein  
2        the absorption layer contains at least one precious metal.

1        29. An internal combustion engine arrangement according to claim 28 wherein  
2        the absorption containing the precious metal constitutes an oxidation catalyst or a three-  
3        way catalyst.

1        30. An internal combustion engine arrangement according to claim 1 wherein  
2        the absorption layer accessible to the exhaust gas has a pore volume of at least 0.2 cm<sup>3</sup>/g.

1           31. An internal combustion engine arrangement according to claim 1  
2 including an oxidation catalyst separate from the oxide gas absorber.

1           32. An internal combustion engine arrangement according to claim 31 wherein  
2 the oxidation catalyst is a three-way catalyst.

1           33. A method for removing at least one nitrogen oxide ( $\text{NO}_x$ ) from the exhaust  
2 gas of an internal combustion engine, comprising the steps of:

3           (a) operating an internal combustion engine to produce an exhaust gas flow  
4 containing oxygen;

5           (b) passing exhaust gas containing oxygen over an absorber containing an  
6 absorbing layer on a surface of a support member;

7           (c) storing the  $\text{NO}_x$  in the absorbing layer;

8           (d) heating the absorbing layer to a predetermined temperature during the  
9 operation of the engine;

10          (e) producing an exhaust gas which is poor in oxygen or an exhaust gas having a  
11 stoichiometric excess of a reducing agent;

12          (f) desorbing the  $\text{NO}_x$  from the absorbing layer and reducing the  $\text{NO}_x$  in the  
13 exhaust gas which is poor in oxygen has a stoichiometric excess of reducing agent while  
14 the absorbing layer is a temperature equal to or above the predetermined temperature;

15          (g) again producing an exhaust gas containing oxygen;

16          (h) terminating heating of the absorbing layer to the predetermined temperature;

17          and

18          (j) repeating steps (c) through (h).

1        34. A method according to claim 33 wherein the step of heating the absorbing  
2 layer is carried out by at least one of: (a) injecting fuel into the exhaust gas and catalytic  
3 combustion thereof, (b) varying the operating conditions of the internal combustion  
4 engine, (c) electrical heating of the absorbing layer and (d) using a burner to heat the  
5 exhaust gas.

1        35. A method according to claim 33 wherein, before the step of heating the  
2 absorbing layer at least to a predetermined temperature during operation of the internal  
3 combustion engine, a step of determining whether a temperature value representing the  
4 temperature of the absorbing layer is at or above the predetermined temperature is carried  
5 out and, if it is determined that the temperature value representing the temperature of the  
6 absorbing layer is at or above the predetermined temperature, steps (d) and (b) are  
7 omitted.

1        36. A method according to any one of claims 33-35 wherein the support  
2 member is a metal support member.

1        37. A method according to any one of claims 33-35 wherein at least one oxide  
2 of sulfur ( $\text{SO}_x$ ) is also stored and desorbed by the absorbent layer.

1        38. A method according to any one of claims 33-35 wherein the desorption  
2 from the absorber layer is carried out at periodic intervals.

1        39. A method according to any one of claims 33-35 wherein the desorption  
2 from the absorbent layer is carried out depending on the amount of gas stored in the  
3 absorbent layer.

1           40.     A method according to any one of claims 33- 35 wherein the absorbent  
2     layer contains gamma-aluminum oxide and at least one element in the group consisting of  
3     alkali metals, alkaline-earth metals, rare earths and lanthanum.

1           41.     A method according to any one of claims 33-35 wherein the exhaust gas is  
2     passed over the absorbent layer with turbulence.

1           42.     A method according to any one of claims 33-35 wherein the support  
2     member has a plurality of parallel passages..

1           43.     A method according to claim 42 wherein the exhaust gas is passed over a  
2     plurality of support members containing the gas absorbing layer and having at least one  
3     of: (a) different numbers of passages; (b) passages of different flow diameters; and (c)  
4     spacings between the support members of at least 50 cm.

1           44.     A method according to claim 42 wherein the support member has a  
2     plurality of twisted or curved passages.